

		“Q” Clause		Purchase Order Attachment	
Rancho Santa Margarita, CA 92688		Page 1 of 1			
NUMBER: IQ2B	REV: B	TITLE: Pre-Production First Article Inspection Requirement			
DOCUMENT OWNER: QUALITY MANAGER					
PREPARED BY: Stephen Fong		SIGNATURE: Stephen Fong		DATE: 01/30/2009	DEPT: Quality
APPROVED BY: Bruce Martin		SIGNATURE: Bruce Martin		DATE: 01/30/2009	DEPT: Quality

A First Article pre-production sample is to be constructed by the Seller and inspected and accepted by the Buyer before normal production can commence. Sample will be submitted as indicated below:

- a. Notify Buyer to perform pre-solder inspection of CCA sample at Seller’s facility.
- b. Notify Buyer when First Article CCA (post-solder) is ready for inspection / test.

Seller shall include this form and a completed First Article Report (if required) with the shipment of the First Article sample.

Seller shall not commence normal production of items beyond the First Article sample without Buyer approval. Final acceptance of all units is at PPI at the conclusion of incoming inspection and tests.

Supplier:
Purchase Order No:
Part No:
Quantity:
PPI Approval of First Article:
Date: